# Cole Franz

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Ph.D. Candidate in Materials Science and Engineering with 6 years of relevant experience including: advanced characterization, x-ray and neutron diffraction, solid-state welding, failure analysis, and student leadership.

# RESEARCH EXPERIENCE

PhD Candidate: Knoxville, TN

The University of Tennessee

Sept. 2022 - Present

- Used energy-dispersive X-ray diffraction to quantify accumulated plastic strains at fine length-scale and understand its influence on residual strain development in solid-state additive manufacturing.
- Applied neutron diffraction with full-tensor methods to analyze fundamentals of residual stress in the same process.
- Proposed and led beamline experiments in collaboration with scientists at Oak Ridge National Lab, Brookhaven National Lab, and Los Alamos National Lab:
  - Successful proposal and re-invitation for additional beamtime at the newly constructed HEX end station at the National Synchrotron Light Source II to refine microstructure quantification with a novel detector setup.
  - Two accepted proposals at the High Flux Isotope Reactor to investigate complex residual strain states and develop methods for quantifying hidden bias and true uncertainty.

# **EDUCATION**

**Dissertation:** Understanding Plastic-Strain Accumulation and Residual Stresses in Additive Friction-Stir Deposition. **Research Advisors:** Prof. Sudarsanam Suresh Babu and Prof. Katharine Page.

- Ph.D. in Materials Science and Engineering at The University of Tennessee, Knoxville registered Dec. 2025
- M.S. in Materials Science and Engineering at The University of Tennessee, Knoxville May 2022
- B.S. in Materials Science and Engineering at The University of Tennessee, Knoxville May 2021
- \* Cumulative GPA: 3.64 / 4.00

# **PUBLICATIONS**

### **Peer Reviewed Articles:**

- Metz, P.C.; Franz, C.; Kincaid, J.; et al., "Heterogeneous microstructure development in additive friction-stir deposited Al–Mg–Si alloy." *Additive Manufacturing*, 2024.
- Metz, P.C.; Arwood, Z.; Franz, C.; "Non-uniform plastic deformation in additive friction stir deposited Ti-6Al-4V." *Materialia*, 2023.

# In Preparation:

- Franz, C.; Wing, B.; Fancher, C.; Page, K.; Babu, S.; "Part-Scale Evolution of Microstructural Heterogeneity Quantified at Fine Length-Scale in Solid-State Additive Manufacturing Process." *Manuscript finished*, to be submitted to *npj Advanced Manufacturing*, July 2025.
- Franz, C.; Patterson, R.; Watkins, T.; Page, K.; Babu, S.; "Influence of Large and Fine Length-Scale Misfits on Residual Stress in Additive Friction-Stir Deposition of AA6061.", *Manuscript in preparation*, to be submitted to *Additive Manufacturing*, 2025.

• Franz, C.; Prime, M.; Bunn, J.; Payzant, A.; Page K.; "Uncovering Bias and Underestimated Errors in Neutron Diffraction Residual Strain Measurements." *In preparation*, to be submitted to *Journal of Applied Crystallography*, 2025.

#### TECHNICAL SKILLS

**Residual Stress and Microstructure:** Competent in diffraction-based techniques for residual stress analysis and microstructural quantification, including x-ray (laboratory and synchrotron) and neutron methods.

**Microscopy and Advanced Characterization:** Experienced in metallography, optical and scanning electron microscopy, and advanced characterization methods including electron backscatter diffraction, texture analysis, and thermography.

Failure Analysis: Analyzed a wide breadth of materials compositions and types of fusion and solid-state welds.

**Communication:** Scientific presentation to collaborators in the U.S. ARMY, to experts in the field of residual stress (ASM RSTC), and to general audiences at conferences (IACMI, JEC, IMAT, TMS, etc.).

# PROFESSIONAL EXPERIENCE

# **Metallographer and Failure Analyst:**

Knoxville, TN

**Fulton Bellows** 

Sept. 2020 – Aug. 2022

- Improved efficiency by recommending process adjustments to reduce costs.
- Managed relationships by presenting key data to align technical understanding across different parties.
- For more information, see "Forging Partnerships", Tickle College of Engineering, Sept. 2021.

#### **AWARDS**

# Best in Destruction and 2<sup>nd</sup> Place:

ASM DomesDay Competition - IMAT 2022

• Designed, investment-casted, heat-treated, anodized, and destroyed an A356 geodesic dome from scratch.

# **Best Student Presentation Award:**

**ORNL Joint Nanoscience and Neutron Scattering User Meeting 2025** 

• "Uncovering Bias and Underestimated Errors in Neutron Diffraction Residual Strain Measurements"

# Robert L. Snyder Student Award

**Denver X-ray Conference 2025** 

 "Part-Scale Evolution of Microstructural Heterogeneity Quantified at Fine Length-Scale in Solid-State Additive Manufacturing Process"

# 1st Place Graduate Student Poster:

Oak Ridge Chapter of ASM – Student Poster Night 2023

• "Characterization of Failure Mechanisms in Aluminum Alloy Manufactured by Solid-State AM"

# **Outstanding Academic Student Organization:**

Student Engagement Awards, April 2024

• President / VP of the UTK Chapter of Materials Research Society for 3 years.

# PRESENTATIONS AND CONFERENCES

• *Pending invited talk* at the International Conference on Residual Stress – "Uncovering Bias and Underestimated Errors in Neutron Diffraction Residual Strain Measurements" – October 20<sup>th</sup>, 2025.

- *Poster* at Denver X-Ray Conference "Part-Scale Evolution of Microstructural Heterogeneity Quantified at Fine Length-Scale in Solid-State Additive Manufacturing Process" August 4th, 2025.
- *Invited talk* at the National Synchrotron Light Source II "Part-scale Quantification of Microstructure at Fine Length-Scale at the Novel NSLS-II HEX beamline" June 20<sup>th</sup>, 2025.
- *Invited talk* to experts in my field at the ASM Residual Stress Technical Committee "Full Tensor Examination of Large and Fine Length-Scale Residual Stresses in Solid-State Additive Manufacturing" Nov. 20<sup>th</sup> 2024.
- Five semi-annual presentations to U.S. ARMY collaborators on failure analysis and characterization of additive friction-stir deposited components 2022 to Present.
- Poster at JEC World "Optimizing Construction of Twin-Screw Extruder for Thermoplastic Composites" 2019.
- Collaborative poster for the Nike Design Challenge "A Better Method for Recycling Shoes" 2018.

#### TEACHING AND MENTORING

- Organized and led group meetings within my research advisor's group, which included preparing and giving lectures
  to teach mechanical engineering students about materials science concepts.
- Led multiple events and workshops as president of our UTK chapter for Materials Research Society to encourage community involvement and professional development amongst graduate students.
- Participated in graduate student outreach for three years to tour prospective graduate students at UTK / ORNL and answer their questions about research.
- Trained numerous undergraduate and graduate students, including my replacement for the position at Fulton Bellows, in technical skills related to metallurgical analysis.

### **REFEREES**

**Prof. Sudarsanam Suresh Babu**Department of Materials Science and Engineering, University of Maryland
PhD Advisor
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Prof. Katharine Page Department of Materials Science and Engineering, The University of Tennessee, Knoxville PhD Advisor Email: kpage10@utk.edu, Tel: (505) 695-1536

**Dr. Thomas R. Watkins**Group Leader & Senior Research Staff, Oak Ridge National Laboratory
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